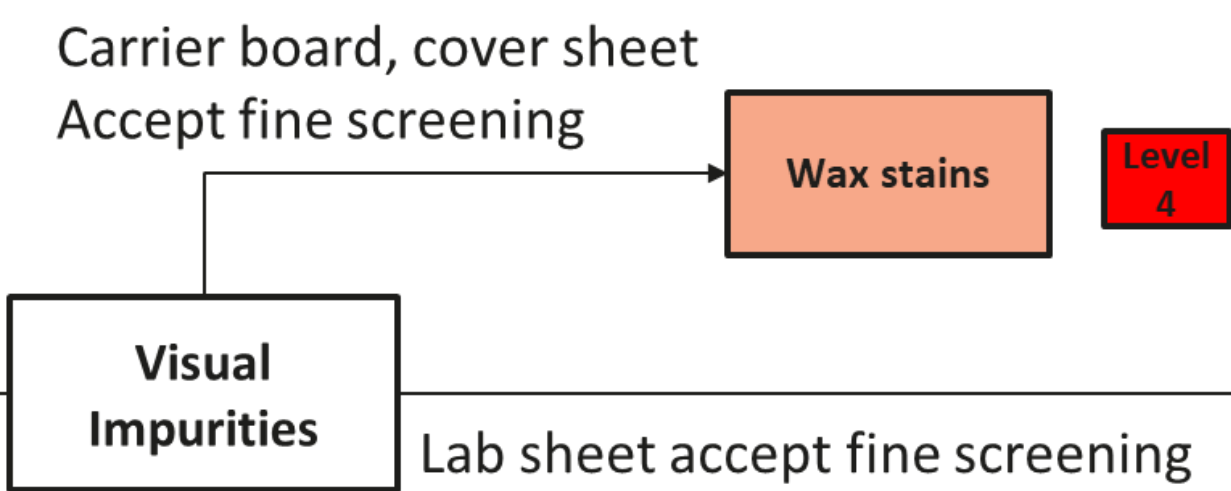


# VI: Decision tree – table version (28-09-2022)

<b>Level 1</b>	No visual quality issues
<b>Level 2</b>	Minor visual quality issues
<b>Level 3</b>	Some visual quality issues
<b>Level 4</b>	Significant visual quality issues

Visual impurities			
<b>Amount</b>	<b>Few</b>	<b>Some</b>	<b>Many</b>
	< 10	10 – 100	> 100
<b>Size</b>	<b>Small</b>	<b>Big</b>	<b>Combination</b>
	< 1mm	>= 1mm	Consider the worst case level



Material	Absent	Metallised particles	Translucent particles	Ink and varnish/coloured	Pigment coating particles	Others (e.g. non-cellulose fibres, plant-based particles, rubber)																																																	
Level	Level 1	<table border="1"> <tr><td>Few</td><td>Some</td><td>Many</td></tr> <tr><td>Level 3</td><td>Level 3</td><td>Level 4</td></tr> </table>	Few	Some	Many	Level 3	Level 3	Level 4	<table border="1"> <tr><td>Few</td><td>Some</td><td>Many</td></tr> <tr><td>Level 1</td><td>Level 2</td><td>Level 2</td></tr> <tr><td>Level 2</td><td>Level 3</td><td>Level 4</td></tr> </table>	Few	Some	Many	Level 1	Level 2	Level 2	Level 2	Level 3	Level 4	<table border="1"> <tr><td>yellow, white, light grey, light brown</td><td>Level 1</td></tr> <tr><td>dark red, dark green, dark brown and dark grey</td><td>Level 2</td></tr> <tr><td>black, dark blue</td><td>Level 3</td></tr> </table>	yellow, white, light grey, light brown	Level 1	dark red, dark green, dark brown and dark grey	Level 2	black, dark blue	Level 3	<table border="1"> <tr><td>Few</td><td>Some</td><td>Many</td></tr> <tr><td>Level 1</td><td>Level 1</td><td>Level 2</td></tr> <tr><td>Level 1</td><td>Level 2</td><td>Level 3</td></tr> </table>	Few	Some	Many	Level 1	Level 1	Level 2	Level 1	Level 2	Level 3	<table border="1"> <tr><td>Few</td><td>Some</td><td>Many</td></tr> <tr><td>Level 1</td><td>Level 1</td><td>Level 2</td></tr> <tr><td>Level 1</td><td>Level 2</td><td>Level 3</td></tr> </table>	Few	Some	Many	Level 1	Level 1	Level 2	Level 1	Level 2	Level 3	<table border="1"> <tr><td>Few</td><td>Some</td><td>Many</td></tr> <tr><td>Level 1</td><td>Level 2</td><td>Level 3</td></tr> <tr><td>Level 2</td><td>Level 3</td><td>Level 3</td></tr> </table>	Few	Some	Many	Level 1	Level 2	Level 3	Level 2	Level 3	Level 3
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NOTE: All applicable columns should be evaluated. Worst case level allocation applies.

