



4ever  
green

2023

ANNUAL  
REPORT



4ever  
green



110+

ORGANISATIONS  
FROM THE EUROPEAN  
**FIBRE-BASED** PACKAGING  
VALUE CHAIN

—

perfecting  
circularity  
together

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# 1. Message from the Chairs



Sarah Price, Chair



Andreas Walser, Co-Chair

2023 proved to be a year filled with growth and success for 4evergreen, and we wish to take this opportunity to recognise and acknowledge the superb expertise and commitment offered by our members, supporting partners and the 4evergreen team. The highlights and achievements presented in this annual report are a great testament to the constructive collaboration that 4evergreen enables across our fibre-based packaging value chain.

Reflecting on 2023, we'd like to call out a few landmarks:

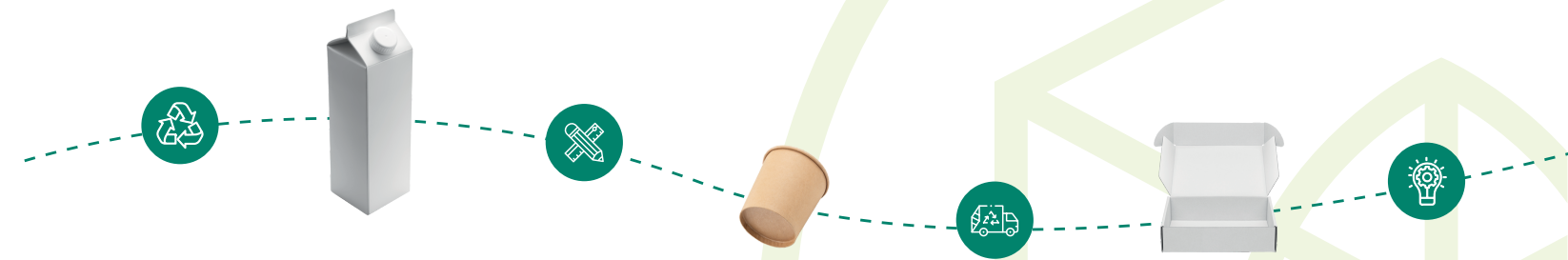
Members agreed to extend the alliance's lifetime for another two-year period, until at least the end of 2026, and approved a set of strategic recommendations that will shape our future

Members voted to renew 4evergreen's governance in 2023, by appointing a new Steering Group and reorganising the leadership of our workstreams

Our membership reached 110 members – an absolutely encouraging signal that 4evergreen's contribution to perfecting circularity continues to gather momentum and deliver value

2023

A heartfelt thank you goes out to all past and present members of our governing bodies and working groups. Your invaluable contributions breathe life into 4evergreen!



In June, we launched the second version of our Circularity by Design Guideline for Fibre-Based Packaging, which enhanced previous recommendations for the standard recycling process, and addressed the compatibility of fibre-based composite packaging components (such as beverage cartons and paper cups) with specialised recycling processes.

Our November Annual Conference was an opportunity to reflect on our activities together, discuss the packaging landscape with key stakeholders and celebrate some key circularity successes that have come from members' initiatives.

In December, we launched the second version of our Guidance on the Improved Collection and Sorting of Fibre-Based Packaging, building on the 2022 version and incorporating the latest industry insights, offering practical recommendations to enhance collection and sorting systems.

## 2024

Now looking at 2024, our focus will centre on achieving the intermediate goals set for 2025, particularly regarding industry adoption of our tools and enhancing the recycling of fibre-based packaging used for household, out-of-home and on-the-go consumption.

This year, we are working to finalise the 4evergreen toolbox (guidelines, protocols, etc.) and have important publication launches and initiatives planned across our four technical workstreams. We will also kick off a new approach to create 4evergreen's vision and roadmap to further advance innovation.

From a communications perspective, in 2024 we are taking steps to raise awareness within the value chain: we will be 'taking to the streets' with the launch of a new Ambassadorship programme, ensuring 4evergreen representation at key industry and circularity events to drive industry awareness and use of our tools and guidelines.

At the same time, our new cross-workstream group within the alliance will focus on contributing to the EU-level standards on recyclability and design for recycling that are expected from the European Commission. We want to ensure our knowledge and expertise are taken into consideration in these delegated acts that will follow the approval of the upcoming Packaging and Packaging Waste Regulation.

We extend our sincere gratitude to all members of 4evergreen for their unwavering support. Together, we have come a long way and we can collectively strive towards a more sustainable and circular future for fibre-based packaging.

Sarah Price, Chair  
Andreas Walser, Co-Chair

# 2. Governance and organigramme

4evergreen has a governance structure based on different governing bodies and workstreams.

## Governing bodies

### Sponsors' Council

The Sponsors' Council deliberates on the strategic decisions regarding the alliance and is in charge of the budget, including participation fees.

It is composed of representatives from 4evergreen's sponsors and associates.

Sponsors are member companies in the value chain of fibre-based packaging adhering to the purpose of the alliance.

Associates are organisations relevant to the initiative (research institutes, extended producer responsibility organisations, not for profit associations or alike) that do not meet the criteria for admission as Sponsors. Unless otherwise provided, Associates enjoy the same rights and obligations as Sponsors.

The Sponsors' Council (Council) is chaired by the Chair, or, in their absence, by the Co- Chair.

### Steering Group

The Steering Group provides strategic direction to the alliance.

Its members are elected by and as representatives for their segments. It is comprised of senior managers with a clear interest in the delivery and outcome of the alliance. They represent the opinions and views of their segment in the Steering Group and act as a 4evergreen advocate within the industry and across the value chain.

The Steering Group gives strategic direction to the alliance and is in charge of its governance by electing the Treasurer and the workstream Co-leads, and issuing Terms of Reference to bodies in the alliance.

Steering Group members support and monitor the progress of the alliance, representing 4evergreen externally.

### Secretariat

4evergreen is hosted at Cepi (the European association representing the paper industry) and managed by the Programme Director, who is responsible for the execution of the Steering Group decisions and daily management of 4evergreen.

The Secretariat is responsible for coordinating all internal communication, quality control for external communication, daily management and operations - including managing and communicating information between members of 4evergreen and its workstreams.

At the end of 2023, 4evergreen elected new leaders and members of the governing bodies and workstreams.

### Steering Group leadership and members

In January 2024, the alliance welcomed a new Chair and Co-Chair:

- Sarah Price, Chair, Director of Sustainability at Sappi
- Andreas Walser, Co-Chair, Managing Director at Prinzhorn Group

Sarah Price was Co-Chair in 2023 and succeeded Hans Wortman (WEPA), who had been chairing the Alliance since 2020.

4evergreen has also elected new Steering Group members. The new and re-elected members of this group reflect the expertise of the different segments within the value chain:

- Technology Providers: Thierry Robert (BOBST);
- Pulp producers, Paper & Board manufacturers and Recyclers segment: John Melia (DS Smith), Maija Aho (Stora Enso), Markku Leskelä (Metsä Group), Marc Van der Velden (Smurfit Kappa), and Natasha Chorlton (Ahlstrom);
- Brand owners & Retailers segment: Jürgen Dornheim (Procter & Gamble), David Guerin (L'Oréal), Rob Hoitink (Nestlé), and Anthony Johnson (Unilever);
- Non-fibre Material Suppliers segment: Bernhard Kainz (Dow), Daniel Drochner (Siegwerk), and Thomas Schiele (BASF);
- Converters & Packaging Manufacturers segment: Andreas Helbig (SEDA), Heike Schiffer (Tetra Pak), and Mike Turner (Graphic Packaging International).



Members of the Steering Group who have stepped down from the role in 2023 are Steven Stoffer (Smurfit Kappa), Sarah Price (Sappi, now Chair of 4evergreen), Christina Northfleet (Omya), Arne Jost (Henkel), and Christophe Charlier (Nestlé).

### Sponsors' Council leadership

The new Treasurer, leading the Sponsors' Council, is Hans Wortman (WEPA), replacing Ralph Mack (Graphic Packaging International) and interim Treasurer Andreas Helbig (SEDA).

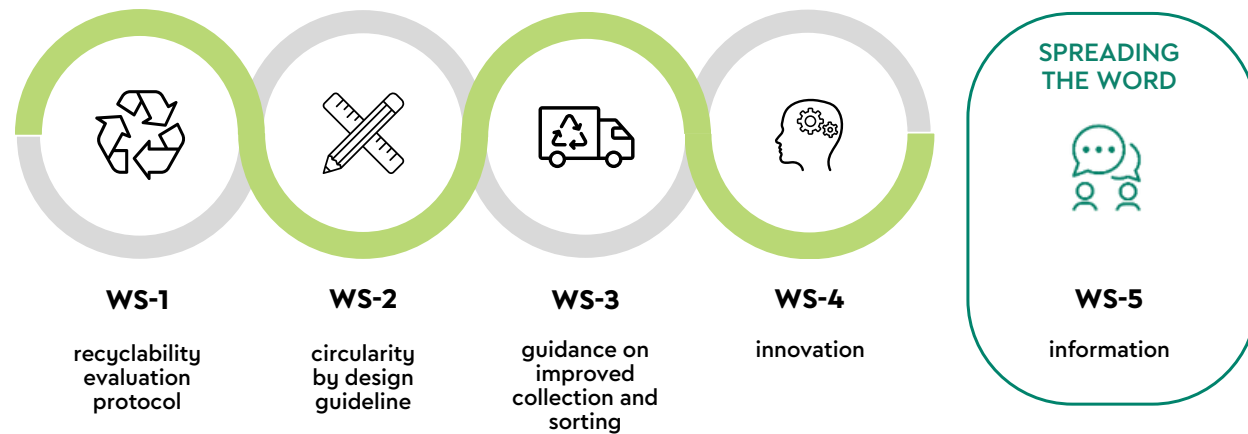
We extend our deepest gratitude to all current and past leaders and members of these bodies.

## Workstreams

The workstreams of 4evergreen in 2023 included:

- WS-1 – Recyclability Evaluation Protocol workstream
- WS-2 – Design Guidelines workstream
- WS-3 – Collection & Sorting Guidelines workstream
- WS-4 – Innovation workstream
- WS-5 – Information workstream

Each has specific Terms of Reference, prepared by each workstream and issued by the Steering Group.



### Workstream leadership

In total, more than 380 packaging engineers and circularity experts participate in the work of 4evergreen. Each workstream is led by the relevant Co-leads, who changed at the end of 2023.

Current Co-leads are:

#### Workstream 1 - Recyclability Evaluation Protocol



**Johannes Zipfel**  
Delfort



**Raymond de Schrevel**  
EXTR:ACT



**Peter Hengesbach**  
Stora Enso

#### Workstream 2 - Circularity by Design Guideline



**Davide Braghiroli**  
Tetra Pak



**Kiril Dimitrov**  
Nestlé

#### Workstream 3 - Guidance on the Improved Collection and Sorting



**Guillermo Vallés**  
Saica



**Jonathan Edmunds**  
DS Smith

#### Workstream 4 - Innovation



**Thomas Walther**  
Baumer hhs



**Lars Axrup**  
Stora Enso

#### Workstream 5 - Information

##### Working Group 1 (external and internal communications)



**Maria Holopainen**  
Stora Enso



**Regina Knoll**  
WestRock



**Renata Braga Neperus**  
Elopak



**Nina Peacock**  
Kellanova



**Marcelle Reichert**  
SIG



**Susan Brunner**  
Mondi

Co-leads who have contributed to the alliance's success throughout 2023, before stepping down from their role are:

Gustavo Duarte (Sappi), Alexey Vishtal (MM Group), Eva Lindström (SCA), Ralph Mack (Graphic Packaging International), Andreas Faul (Propakma), Elodie Bugnicourt (Graphic Packaging International), Mario Wiltsche (Heinzl), Sandeep Kulkarni (NextGen Consortium), Susanne Haase (4evergreen's Programme Director), Anna Papagrigroraki (Cepi), Tytti Peltonen (Metsä Group), Michael Hoffmann (Huhtamaki), and Michel Willems (Smurfit Kappa).

A heartfelt thank you to all current and past Co-leads and workstream members, who make the work of the alliance possible.



**Jori Ringman**  
Director General, Cepi



**Susanne Haase**  
Programme Director

**secretariat**

budget / communications /  
meeting facilitation



**Giulia Fadini**  
Innovative Project Manager



**Sofia Michalopoulou**  
Coordination & Alignment  
Project Manager



**Michele Rattotti**  
Project Manager

**COORDINATORS  
GROUP**

**sponsors council**

fees & budget / governance  
participation in workstreams



**Hans Wortman**  
Treasurer (WEPA)

Cepi  
ENVIRONMENT &  
SAFETY COMMITTEE



**Sarah Price**  
Chair of 4evergreen (Sappi)

Cepi  
RECYCLING  
COMMITTEE



**Andreas Walser**  
Co-Chair (Prinzhorn Group)

**steering group**

strategy & priorities / operational direction



**Thierry Robert**  
Bobst



**Maija Aho**  
Stora Enso



**Natasha Chorlton**  
Ahlstrom



**Markku Leskelä**  
Metsa Group



**John Melia**  
DS Smith



**Marc van der Velden**  
Smurfit Kappa



**Daniel Drochner**  
Siegwerk



**Bernhard Kainz**  
Dow



**Thomas Schiele**  
BASF



**Andreas Helbig**  
Seda



**Heike Schiffler**  
Tetra Pak



**Mike Turner**  
Graphic Packaging  
International



**Jürgen Dornheim**  
P&G



**Rob Hoitink**  
Nestlé



**David Guerin**  
L'Oréal



**Anthony Johnson**  
Unilever

Seg. 1:  
TECHNOLOGY  
PROVIDERS

Seg. 2:  
PULP PRODUCERS, PAPER & BOARD MANUFACTURERS & RECYCLERS

Seg. 3:  
NON-FIBRE MATERIAL SUPPLIERS

Seg. 4:  
PACKAGING PRODUCERS AND CONVERTES

Seg. 5:  
BRAND OWNERS & RETAILERS

**workstreams**

**WS-1 - recyclability  
protocol**

**Co-leads**



**Peter Hengesbach**  
Stora Enso



**Raymond De Schrevel**  
EXTR:ACT



**Johannes Zipfel**  
Delfort

Technical advisors  
**Lydia Tempel**  
PTS  
**Christian Trieb**  
Propakma

**Max Lootens**  
Accenture

**WS-2 - design  
guideline**

**Co-leads**



**Davide Braghiroli**  
Tetra Pack



**Kiril Dimitrov**  
Nestlé

**Charlotte Werner**  
Circular Analytics

**WS-3 - collection  
and sorting guidance**

**Co-leads**



**Jonathan Edmunds**  
DS Smith



**Guillermo Vallés**  
Saica

**Giulia Fadini**  
4evergreen alliance

**WS-4 - innovation**

**Co-leads**



**Lars Axrup**  
Stora Enso



**Thomas Walther**  
Baumer hhs

Technical advisors  
**Jan't Hart**

**Silvia Sulis**  
logos

**WS-5 - information**

**WG-1 - external & internal  
communication co-leads**



**Regina Knoll**  
WestRok



**Maria Holopainen**  
Stora Enso



**Marcelle Reichert**  
SIG

**WG-2 - public affairs &  
advocacy co-leads**



**Susan Brunner**  
Mondi



**Nina Peacock**  
Kellanova



**Renata Braga**  
Elopak

**Chiara Vona**  
logos

**Ellen Skogster**  
logos

**(4EVERGREEN ORGANIGRAMME - MARCH 2024)**

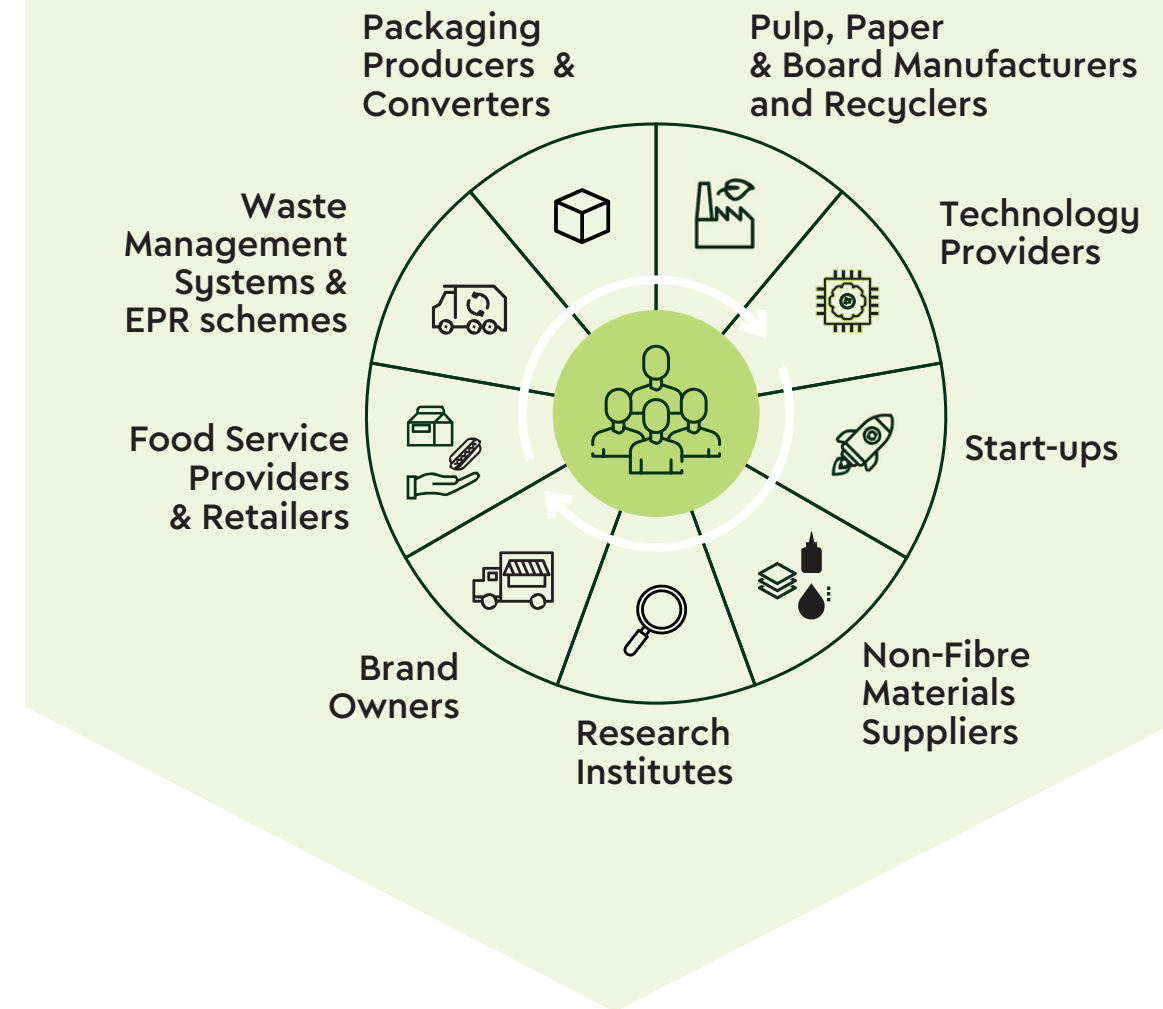
# 3. Membership

4evergreen brings together members from across the entire packaging value chain: from paper and board producers to packaging converters, brand owners and retailers, technology and material suppliers, waste sorters and collectors, research organisations, technical universities and start-ups. This scale is unique for the fibre-based packaging industry.

The segments represented in 4evergreen's membership are:

1. Technology providers (machinery & systems)
2. Pulp, paper & board manufacturers & recyclers
3. Non-fibre material suppliers (inks, adhesives, coatings)
4. Packaging producers & converters
5. Brand owners
6. Food service providers & retailers
7. Waste management & EPR schemes

In 2023, the alliance succeeded in increasing member participation across all segments, particularly in the brand owners, non-fibre material suppliers and technology providers segments, whose engagement raised significantly.



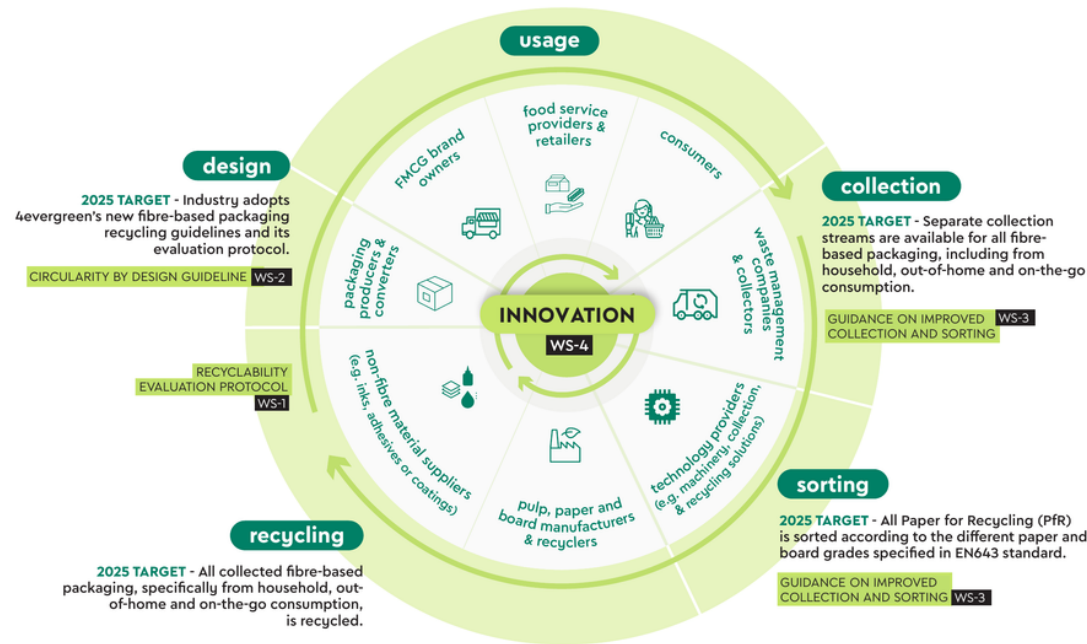
## 4evergreen members by segment

SEGMENT 1: TECHNOLOGY PROVIDERS (MACHINERY & SYSTEMS)	SEGMENT 2: PULP, PAPER & BOARD MANUFACTURERS & RECYCLERS	SEGMENT 3: NON-FIBRE MATERIAL SUPPLIERS (INKS, ADHESIVES, COATINGS)	SEGMENT 4: PACKAGING PRODUCERS & CONVERTERS	SEGMENT 5/6: BRAND OWNERS FOOD SERVICE PROVIDERS & RETAILERS	SEGMENT 7: WASTE MANAGEMENT & EPR SCHEMES	START-UPS	RESEARCH INSTITUTES		
Bobst BHS Corrugated Heidelberg Kadant Koenig & Bauer Valmet Voith	Ahlstrom Aspapel Billerud Burgo CMPC Delfort DS Smith Heinz Group Holmen International Paper Koehler Lucart Group Metsä Board	Mondi Paptic Sappi SCA Smurfit Kappa Sonoco Stora Enso Suzano RdM UPM Weig Karton Wepa WestRock	Actega Aquapak Avery Dennison BASF Covestro Dow Henkel HB Fuller HP Inc Huber Group Kemira Kuraray Leonhard Kurz Omya Siegwerk Solenis Sun Chemical Taghleef Industries	Amcor Baumer hhs Constantia Flexibles Elopak Graphic Packaging Intl Huhtamaki MM Group Nissha Pulpex Royal Vaassen Schur Group Solidus Solutions SEDA SIG Combibloc Tetra Pak Walki	Amazon Apple CJ CheilJedang Danone Estee Lauder Ferrero IKEA Kellanova KraftHeinz LEGO Group Lindt L'Oréal	MARS McDonald's Mondelez Nestlé NextGen Consort. PepsiCo Philip Morris Intl Procter & Gamble Tchibo Unilever Upfield	Citeo Comieco Extract Extra Fostplus Pellenc	Packaging Cockpit Safi	Celabor CTP Ecol Studio Circular Analytics Innovhub KCL PROPAKMA ICP - Pulp and Paper Institute, Slovenia PTS RISE Western Michigan University VTT



# 4. Highlights from our technical workstreams

The alliance has four technical workstreams (WS-1, WS-2, WS-3 and WS-4), whose outputs are called deliverables.

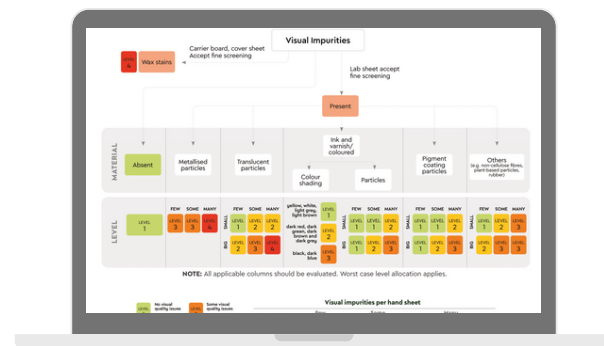


In 2023, our workstreams worked to deliver our technical tools and guidelines to enhance circularity for fibre-based packaging. Here are the key highlights of the year.

## Workstream 1 - Recyclability Evaluation Protocol

WS 1 has been working to develop a harmonised, publicly available Recyclability Evaluation Protocol for fibre-based packaging. The protocol builds on the [Confederation of European Paper Industries' \(Cepi\) harmonised European laboratory test method](#) and, when completed, it will give the industry a common tool to evaluate how recyclable current and future packaging materials are.

After a beta release of the first version of the protocol – to measure recyclability in standard mills – was made available in December 2022, work is now focused on delivering future versions that will expand the tool to include recyclability in deinking and specialised recycling facilities. These versions are due for release in 2024.



## Workstream 2 - Circularity by Design Guideline for Fibre-Based Packaging

4evergreen's experts are working on a guideline to ensure any new fibre-based packaging is designed with circularity in mind. The Guideline provides recommendations for designing packaging and materials that are easy to collect, sort, and recycle. After the first version, published in March 2022, providing recommendations for the standard recycling process, in June 2023 the alliance released the Circularity by Design Guideline Version 2.

This version further enhanced those recommendations, with new guidance on design choices for composite fibre-based packaging such as used beverage cartons (UBC) and packaging of similar composition. Future versions are due for release in 2024 and will include recommendations for floatation deinking mills and additional specialised recycling processes.



## Workstream 3 - Guidance on the Improved Collection and Sorting of Fibre-based Packaging for Recycling

Building on a Europe-wide review, this workstream has identified collection and sorting best practices that can support the alliance's aim to increase the fibre-based packaging recycling rate to 90% by 2030. The Guidance on the Improved Collection and Sorting of Fibre-based Packaging for Recycling was published in September 2022. It covers all fibre-based packaging types, including those for household, out-of-home and on-the-go consumption.

In December 2023, we released the Guidance on the Improved Collection and Sorting of Fibre-based Packaging for Recycling to incorporate the latest industry findings, reinforcing the recommendations for optimal fibre-based packaging recycling. The document has been made easier to use as a reference point for effective collection and sorting practices across Europe, and its content is now in line with 4evergreen's other tools, adding to the alliance's efforts to create a comprehensive toolbox with consistent terminology and understanding that works at all stages of the packaging value chain.



## Workstream 4 - Innovation

This workstream is focused on accelerating the development of technologies and processes that can increase the circularity of fibre-based packaging.

In 2023, work has been underway on three projects exploring sorting and recycling challenges for paper and board products with barrier functionality – on 'sortability', new recycling technologies and comparative recyclability impacts. The workstream has already conducted multiple tests which will be consolidated in a report. Their results will provide crucial input for the deliverables of the other technical workstreams.

# 5. Communications and outreach highlights

4evergreen's workstream 5 is in charge of developing a fact base and communication assets across different channels to inform, educate and engage with the 4evergreen target audiences, from industry to policymakers and consumers.

In 2023 the workstream continued its communications and outreach effort towards 4evergreen's stakeholders, to promote the alliance and its work.

Key highlights included the successful online session "[Get Sorted: Enhancing Fibre-based Packaging Circularity through Improved Collection and Sorting](#)", during which participants heard from waste management experts about the distinct role of collection and sorting to increase the recycling rate of fibre-based packaging, the current opportunities and challenges, and how different sector players can collaborate to make the whole ecosystem work best.

## Circularity Success Stories

In October, we launched our first Circularity Success Stories initiative, to collect and showcase breakthrough projects, whether individual or collaborative, that have been spurred by the alliance and can serve as inspiring examples of fibre-based packaging circularity and sustainability.

A total of 22 inspiring projects qualified, and five were showcased during 4evergreen's annual conference, "The Pathway to Circularity: from Guidance to Action":

### 1. Addressing Recyclability Challenges

Aquapak - [Developing re-pulpable and bio-digestible barrier coatings for functional fibre-based packaging](#)



### 2. Design for Circularity

SIG - [SIG Terra alu-free full barrier](#)



### 3. Improve Collection & Sorting

Huhtamaki, Seda, Stora Enso, McDonalds - [The Cup Collective](#)



### 4. Circularity Best Practices

Elopak - Tetra Pak - SIG - [Palurec PolyAl Recycling Plant](#)



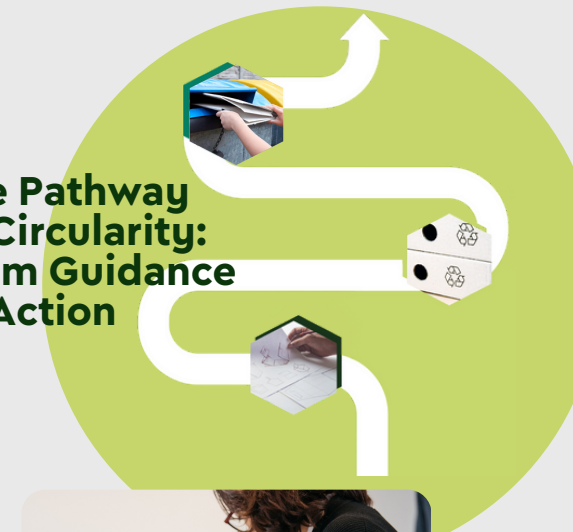
### 5. Landmark Investments Project enabling our Key Targets

DS Smith, [Fibre and Paper Development Laboratory \("Fibre Lab"\)](#)



With the annual conference, we also celebrated 4evergreen's third anniversary, including a dedicated [report](#) to retrace the alliance's success since it started its technical activities. Members gathered in Brussels to recognise the alliance's achievements and explore how to maximise industry uptake of 4evergreen's circularity toolbox, listening to prominent guest speakers discuss the challenges and opportunities for the sector.

## The Pathway to Circularity: From Guidance to Action



In parallel, we have continued to inform our audience about our work, tools and guidelines via our digital media channels, podcasts and newsletters, and our media outreach.

We have also engaged policymakers, industry associations and other stakeholders with a series of outreach efforts including events and media activities.



## Communications and outreach achievements

### external communications

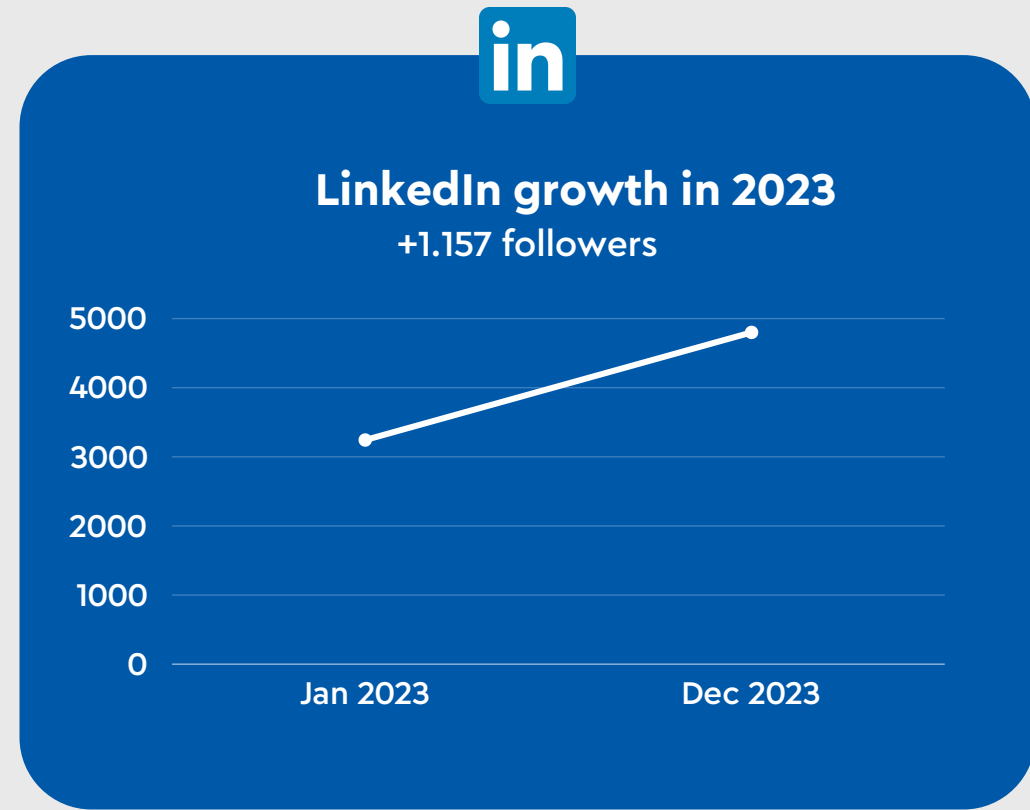


### engagement



(4EVERGREEN ACHIEVEMENTS – MARCH 2024)

# Social media highlights



# Top 3 LinkedIn posts

**4evergreen alliance** 5,202 followers  
11mo • Edited •

The first face-to-face of the 4evergreen alliance has come to an end, and it has certainly been a memorable day!

As a cross-industry association contributing to shaping a more circular Europe, our first physical meeting was bound to take place in Brussels! We would like to thank the representatives from our member companies for coming all the way here and contributing to such stimulating discussions: you make 4evergreen possible.

🔔 Tomorrow morning, don't forget to join us online or in person for the 4evergreen info session, "A toolbox to perfect the circularity of fibre-based packaging".

#4EGetTogether #packaging #fibrebased #fibrepackaging #circularity #sustainability #recycling

**4evergreen alliance** 5,202 followers  
4mo • Edited •

3, 2, 1...

Our annual conference, "The Pathway to Circularity: from Guidance to Action", has officially kicked off, marking a significant milestone in our journey as the 4evergreen alliance.

In his opening remarks, our Chair, Hans Wortman, reflects on where the packaging industry is today and what the fibre-based packaging sector can do to meet current challenges while moving towards a #CircularEconomy.

**4evergreen alliance** 5,202 followers  
3mo • Edited •

Did you know? Paper and board have the highest #recycling rate of all packaging in the EU - standing at 82.5% ♻️

Nevertheless, paper #packaging producers and recyclers have pledged to reach a recycling rate of 90% by 2030.

This ambitious target reflects our commitment to environmental #sustainability and the industry's determination to exceed expectations. Learn more: <https://lnkd.in/dnDBHzv>

**Paper & pulp packaging has Europe's highest recycling rate at 82.5% by volume**

# Top 3 X posts

**4evergreen alliance @4evergreenNews**  
♻️ Today is #GlobalRecyclingDay!

Did you know that #fibre can be recycled up to 25 times? 🌱

At 4evergreen, we emphasise the #circularity of fibre-based #packaging and the need to boost #recycling rates.

That's how we build a greener future ❤️

**4evergreen alliance @4evergreenNews**  
1 hour left! 🕒

The conference "Pathway to Circularity" is about to begin!

Our in-person participants are arriving, and the excitement is building.

Stay tuned for the start of the conference at 13:30 CET.

**4evergreen alliance @4evergreenNews**  
✉️ The first 4evergreen newsletter is out and, with it, our team's insight piece into the expected growth for the fibre-based #packaging industry!

# 6. 4evergreen members

The 4evergreen logo is centrally located, featuring a stylized leaf inside a circular arrow. Surrounding it are various icons: a factory, a satellite, a cube, a truck, and a shopping bag. The logos of 4evergreen members are arranged in a grid-like pattern around the central logo.

**Members (Left Side):** ACTEGA, AHLSTROM, amazon, amcor, ASPAPEL, aquapak, Apple, AVERY DENNISON, BHS, BASF, BILLERUD, BOBST, burgo, CITEO, comieco, ctp, celabor, covestro, CJ 제일제당, Constantia Flexibles, CIRCULAR ANALYTICS, DANONE, delfort, ECOL STUDIO, cmpc, DS Smith, DOW, ELOPAK, EXTR:ACT, ESTÉE LAUDER, Fostplus, FERRERO, Expra, Huhtamaki, HOLMEN, hp, Graphic Packaging INTERNATIONAL, hubergroup print solutions, HEIDELBERG, hhs Baumer Group, INNOVHUB STAZIONI SPERIMENTALI PER L'INDUSTRIA, INTERNATIONAL PAPER, H.B. Fuller, Kellanova, kemira, Koehler PAPER, IKEA, kuraray, KURZ, KCL, KĀDANT, KOENIG & BAUER, Henkel.

**Members (Right Side):** LEGO, LINDT & SPRÜNGLI, L'ORÉAL, LUCART, MARS, MM, Metsä, Mondi, Mondelez International, NISSHA, McDonald's, Nestlé, NEXTGEN CONSORTIUM, PAPTIC, PEPKMA, P&G, PELLENC ST, PTS, PULPEX, ROYAL VAASSEN, RDM, Sappi, safi, SCA, Seda, SOLENIS, Solidus, SIEGWERK, SIG, Suzano, Smurfit Kappa, SunChemical, Schur, StoraEnso, Tchibo, Tetra Pak, Unilever, UPM, VOITH, Upfield, VTT, WESTERN MICHIGAN UNIVERSITY, Taghleef Industries, Valmet, Wepa, WestRock, walki.



# 4ever green

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